

ABSTRACT

A process for the manufacturing of a decorative surface element with surface structure, which element comprises a core material, a decorative surface layer and a protective upper wear layer. At least one of said decorative surface layer and said wear layer comprises a thermosetting resin. The process comprises the steps of providing the upper surface of the core material with a surface structure, applying the decorative surface layer on top of the surface structured core, applying the protective wear layer on the decorative surface layer and pressing the core material, decorative layer and wear layer under increased pressure and temperature in a laminate press so that resin cures and the different layers are bonded to one another.